

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-91 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 08/09/24
 QA: N/C Closed: _____ Date: _____

NCR: <u>41216</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/09/23 08/09/23	10	M6061T6T100W125 = NO STOCK USE M6061T6T100W100 INSTEAD.	<u>08/09/23</u>	ACCEPTABLE DEVIATION THIS W/O.	<u>SAT</u> <u>08/09/24</u>	<u>S</u> <u>08/09/24</u>	<u>08/09/23</u>	<u>S</u> <u>08/09/24</u>

NOTE: Date & initial all entries

Date: Wednesday, 13/08/2008 10:55:35 AM
User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE HANDLE
Job Number :	41216		
Estimate Number :	13444		
P.O. Number :		Part Number :	PB674300191
This Issue :	13/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.30
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	JUD 08.8.16	Due Date :	15/09/2008
Comment :	Est Rev:A 08-06-26 new issue DD verified by:ec		

Qty: 5 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T100WT25 188	6061 RD TUBE 1.00 x .125w
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Comment: Qty.: 0.4375 f(s)/Unit , Total: 2.6252 f(s)

6061 TUBE

batch: 7109480

7109480

SAN

08/09/23

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.090" chamfer on both ends of tube

3- deburr

SAP

08/09/23

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/09/24

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

8/9/24

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/09/25

Job Completion



u 08-09-25